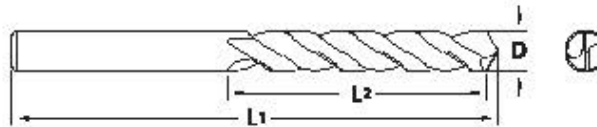


Twister® GP Series 300



Designed for drilling soft metals as well as glass reinforced circuit boards, phenolic-epoxies and other abrasive, but easily machined materials.



- Sizes from .0135 to .250.
- Over 150 sizes available.

Tool No.	EDP	Diameter				OAL		Flute Length	
		D				L1		L2	
		Inch	Letter/Wire	mm	Decimal	Inch	mm	Inch	mm
30001350	30001		80		.0135	1-1/2		1/4	
30001450	30005		79		.0145	1-1/2		1/4	
30001560	30009	1/64			.0156	1-1/2		1/4	
30001600	30013		78		.0160	1-1/2		1/4	
30001800	30017		77		.0180	1-1/2		1/4	
30001970	30021			0.50	.0197		3/8		9.5
30002000	30025		76		.0200	1-1/2		3/8	
30002100	30029		75		.0210	1-1/2		3/8	
30002170	30033			0.55	.0217		3/8		9.5
30002250	30037		74		.0225	1-1/2		3/8	
30002360	30041			0.60	.0236		3/8		9.5
30002400	30045		73		.0240	1-1/2		3/8	
30002500	30049		72		.0250	1-1/2		1/2	
30002560	30053			0.65	.0256		3/8		12.5
30002600	30057		71		.0260	1-1/2		1/2	
30002760	30061			0.70	.0276		3/8		12.5
30002800	30065		70		.0280	1-1/2		1/2	
30002920	30069		69		.0292	1-1/2		1/2	
30002950	30073			0.75	.0295		3/8		12.5
30003100	30077		68		.0310	1-1/2		1/2	
30003120	30081	1/32			.0312	1-1/2		1/2	
30003150	30085			0.80	.0315		3/8		12.5
30003200	30089		67		.0320	1-1/2		1/2	
30003300	30093		66		.0330	1-1/2		1/2	
30003350	30097			0.85	.0335		3/8		12.5
30003500	30101		65		.0350	1-1/2		5/8	
30003540	30105			0.90	.0354		3/8		16.0
30003600	30109		64		.0360	1-1/2		5/8	
30003700	30113		63		.0370	1-1/2		5/8	
30003740	30117			0.95	.0374		3/8		16.0
30003800	30121		62		.0380	1-1/2		5/8	
30003900	30125		61		.0390	1-1/2		5/8	
30003940	30129			1.00	.0394		3/8		16.0
30004000	30133		60		.0400	1-1/2		5/8	

Inch	
D	Tolerance
.0135 - .2500	+0.0000/-0.0005

Metric (mm)	
D	Tolerance
0.50 - 3.15	+0.000/-0.013

